



LNP™ COLORCOMP™ Compound D1000

Europe-Africa-Middle East: COMMERCIAL

Also known as: LNP™ COLORCOMP™ Compound D-1000

Product reorder name: D1000

LNP COLORCOMP D1000 is a compound based on Polycarbonate resin containing Unfilled Custom Color

TYPICAL PROPERTIES ¹	TYPICAL VALUE	Unit	Standard
MECHANICAL			
Tensile Stress, yield, 50 mm/min	67	MPa	ISO 527
Tensile Stress, break, 50 mm/min	61	MPa	ISO 527
Tensile Strain, break, 50 mm/min	6.8	%	ISO 527
Tensile Modulus, 1 mm/min	2450	MPa	ISO 527
Flexural Stress, yield, 2 mm/min	91	MPa	ISO 178
Flexural Strain, break, 2 mm/min	7.1	%	ISO 178
IMPACT			
Izod Impact, unnotched 80*10*4 +23°C	120	kJ/m ²	ISO 180/1U
Izod Impact, notched 80*10*4 +23°C	7	kJ/m ²	ISO 180/1A
THERMAL			
CTE, 23°C to 60°C, flow	6.8E-05	1/°C	ISO 11359-2
CTE, 23°C to 60°C, xflow	7.5E-05	1/°C	ISO 11359-2
HDT/Bf, 0.45 MPa Flatw 80*10*4 sp=64mm	132	°C	ISO 75/Bf
HDT/Af, 1.8 MPa Flatw 80*10*4 sp=64mm	120	°C	ISO 75/Af
PHYSICAL			
Mold Shrinkage, flow (5)	0.6 - 0.9	%	SABIC Method
Density	1.2	g/cm ³	ISO 1183
Water Absorption, 23°C/24hrs	0.18	%	ISO 62-1



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PROCESSING PARAMETERS	TYPICAL VALUE	Unit
Injection Molding		
Drying Temperature	120	°C
Drying Time	4	hrs
Maximum Moisture Content	0.02	%
Melt Temperature	305 - 325	°C
Front - Zone 3 Temperature	320 - 330	°C
Middle - Zone 2 Temperature	310 - 320	°C
Rear - Zone 1 Temperature	295 - 305	°C
Mold Temperature	80 - 110	°C
Back Pressure	0.2 - 0.3	MPa
Screw Speed	30 - 60	rpm